

B2
to the label suctioned on the attaching drum by a pasting drum. Thus, the label is attached to a bottle or the like. In such a manner, the number of times of delivery of a label among the drums is very large. Further, means for suctioning a label onto the drums uses a vacuum. Accordingly, there is a problem that the structure and the timing control are so complicated that it is difficult to apply the method to such a case where tape is attached onto opposite surfaces of a large-sized and curved plate-like body.

Page 11, delete the whole paragraph starting at line 23 and replace it with the following new paragraph:

B3
In addition, a suction unit 20 is provided in at least one place at either one or both sides of each of the fixed supports 43 and 43 so that the suction surface of a suction pad 21 is made to face up and the suction surface is disposed in the position having substantially the same height as that of the supporting rod 42. Accordingly, the suction pad 21 suctiones the lower surface of the plate-like body G and fixes the plate-like body G.

Page 16, delete the whole paragraph starting at line 1 and replace it with the following new paragraph:

B4
As soon as the plate-like body G is put on the supporting rods 42 and 42, suction pads 21 and 21 of a suction unit 20 provided outside fixed supports 43 and 43 suction and fix the lower surface of the plate-like body G.

Page 16, delete the whole paragraph starting at line 5 and replace it with the following new paragraph:

B5
As shown in Fig. 2A, the attaching roller 31 is moved to a predetermined position of the plate-like body G fixed by the suction pads 21 and 21, and the attaching roller 31 is rolled, while being pressed, on the plate-like body G in the position to be attached so that the adhesive tape piece 2 is transferred from the attaching roller 31 and attached onto the plate-like body G. In the same manner, the adhesive tape pieces 2, 2, . . . are attached sequentially to two or three places on the front surface of the plate-like body G and two to four places on the back surface.

Page 17, delete the whole paragraph starting at line 1 and replace it with the following new paragraph:

B6
When a predetermined number of adhesive tape pieces 2 have been attached onto the opposite surfaces of the plate-like body G, the suction pads 21 for suctioning and fixing the plate-like body G are released, and the plate-like body G is conveyed to the next process by the conveyor means (not shown).